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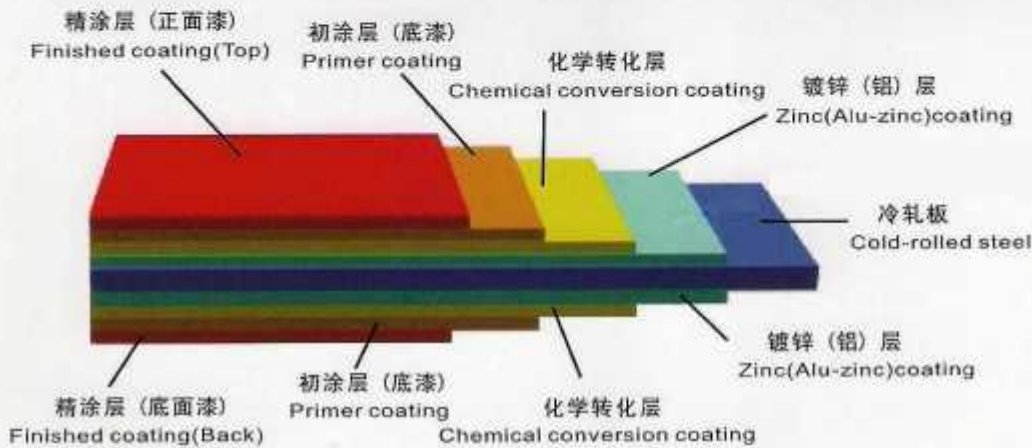
Normative Production, Strength Guaranteed

[产品介绍---彩涂板]

Product introduction---Color coated sheet

彩涂板结构图

STRUCTURAL DRAWING OF COLOR COATED SHEET



彩涂板简介

BRIEF INTRODUCTION
FOR
COLOR COATED SHEET

分类 /Classification	项目 /Item	
用途 Application	建筑内(外)用 / Interior (Exterior) usage for building 交通运输业 / Transportation industry 家用电器 / Electrical household appliances	
涂层表面状态 Coating surface	涂层板 / Pre-painted type	压花板 / Embossed type
	印花板 / Printed type	
涂料种类 Type of finished coating	聚酯 / Polyester (PE)	硅改性聚酯 / Silicon modified polyester (SMP)
	偏聚氟乙烯 / Polyvinylidene fluoride (PVDF)	高耐久性聚酯 / High durability polyester (HDP)
基板类型 Type of base metal	冷轧板 / Cold rolled steel sheet	镀锌板 / Hot dip galvanized steel sheet
	镀铝锌板 / Hot dip galvalume steel sheet	
涂层结构 Structure of coating	2/2 double coatings on both top and back side 2/1 double coating on top and one coating on back side	
涂层膜厚 Coating thickness	For 2/1:	20-25micron / 5-7 micron
	For 2/2:	20-25micron / 10-15micron

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[产品介绍---彩色压型钢板]

Product introduction---

Color profiled steel sheet

彩色压型钢板简介

BRIEF INTRODUCTION FOR COLOR PROFILED STEEL SHEET

山东华鲁钢铁集团有几十条不同型号的压型板生产线，可生产各种型号和颜色的压型板，压型板是一种强度高，耐用，多用于建筑装饰的钢板。

TASHYEED Steel Group has scores of profiled sheets production lines of different types, producing profiled sheets of all kinds of types and colors. The profiled sheet is a high strength and durable steel sheet, mostly used for architectural decoration.

彩色压型钢板主要用途

MAIN APPLICATION OF COLOR PROFILED STEEL SHEET

用于各种屋面、墙面装饰，各种内、外装材，适用于任何建筑之要求。

Used to decorate all kinds of roofs and walls, and for all kinds of internal & external decorating materials, and is applicable to any building.

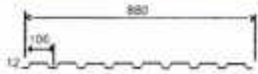


彩色压型钢板的应用

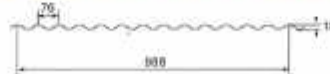


[产品介绍——彩色压型钢板]

Product introduction---
 Color profiled steel sheet



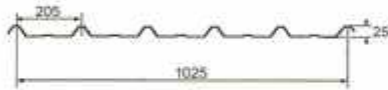
YX12-100-880 (V-100)型



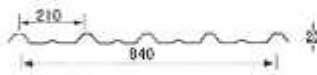
YX18-76-988型



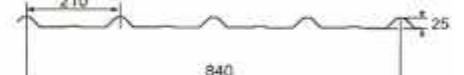
YX22-213-860型



YX25-205-1025型



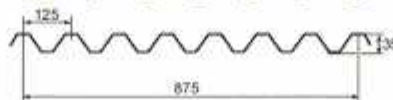
YX25-210-840型 (琉璃瓦)



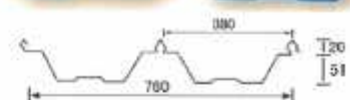
YX25-210-840型



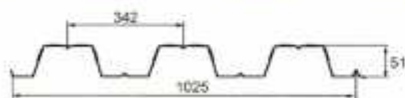
YX28-207-828型 (琉璃瓦)



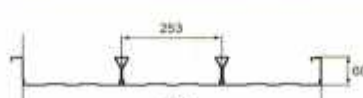
YX35-125-875(V-125)型



YX51-380-760型 (角驰III型)



YX51-342-1025型



YX60-253-760型



YX75-200-600型

[产品介绍---镀锌板] Product introduction---Galvanized sheet

镀锌板简介

BRIEF INTRODUCTION OF GALVANIZED SHEET

镀锌板是把经过退火处理的冷轧硬钢板酸洗，清除表面的氧化物，再经过含有氯化锌和氯化铵的溶剂槽，然后进入熔融的锌槽镀锌，而后进行钝化、涂油等后处理阶段而产生的涂锌的钢板。

可供规格: 0.12mm-1.2mm (厚度)
 1000mm-1500mm (宽度)

The galvanized sheet is a zinc-coated steel sheet, produced by acid pickling the cold rolled hard steel sheet after annealing treatment to clean off the oxide on the surface, then passing through the solvent tank with zinc chloride and ammonia chloride, then into a molten zinc plating bath for galvanizing, then with the passivation, oiling, etc. after-treatment stages.

Available specification: 0.12mm-1.2mm (thickness)
 1000mm-1500mm (width)



分类 /Classification	项目 /Item
产品级别 Grade of HDG	普通商用级 / (CQ) Commercial quality
	冲压级 / (DQ) Drawing quality
	深冲压级 / (DDQ) Deep drawing quality
	结构级 / Structural quality
产品指标、材质 Technical standard and Material of HDG	欧标: EN10143 / DX51D+Z
	日标: JIS G3302 / SGCC
	美标: ASTM A653 / CQ
表面处理 Surface treatment	铬酸盐钝化 / Chromed passivation
	环保钝化 / Passivation without chromed
	涂油 (轻涂油或不涂油) / Oiled (Slightly oiled or dry)
	光整处理 / Skinpassed
表面结构 Surface structure	正常锌花 / Regular (Normal) spangle
	小锌花 / Small (Minimum) spangle
	无锌花 / Zero (No) spangle
产品特点 Properties of HDG	耐腐蚀性 / High corrosion resistance
	加工性 / High forming processability
	焊接性 / Good welding performance
产品用途 Applications	一般用/General purpose; 建筑用/Building material; 结构用/Structure purpose; 深冲用/ Deep drawing etc.

产品规格 (Specification)

厚度 (mm) /Thickness:	0.18-2.5
宽度 (mm) /Width	600-1500
卷重 (吨) /Coil weight:	3-10
卷内径 (mm) /ID Coil:	508
镀锌层 (g/mm ²) /Zinc coating:	50-275

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[产品介绍---镀锌板] Product introduction---Galvanized sheet



[产品介绍---镀铝锌硅板]

Product introduction---

Aluminum-zinc-silicon coated sheet

镀铝锌硅板简介

BRIEF INTRODUCTION OF ALUMINUM-ZINC-SILICON COATED SHEET

产品定义： 镀铝锌硅钢板基板由 55%的铝、43.5%的锌和1.5%的硅组成的合金涂层，融合了AL的物理保护和高耐久性以及ZN的电化学保护特性，其防腐能力为同等条件的镀锌钢板基板的4—6倍，是用于屋面、外墙面比较理想的材料。

可供规格： 0.12mm-1.2mm(厚度)
 800mm-1250mm(宽度)

Definition of the product: the base plate of aluminum-zinc-silicon coated sheet is an alloy coating composed of 55% aluminum, 43.5% zinc and 1.5% silicon, and interfusing physical protection and high durability of AL and ZN's electrochemical protection performance. The antiseptic ability of base plate is four to six time than that of galvanized sheet's base plate on equivalent conditions, and it is an ideal material for roofs and external walls.

Available specification: 0.12mm-1.2mm(thickness)
 800mm-1250mm(width)

产品规格 (Specification)

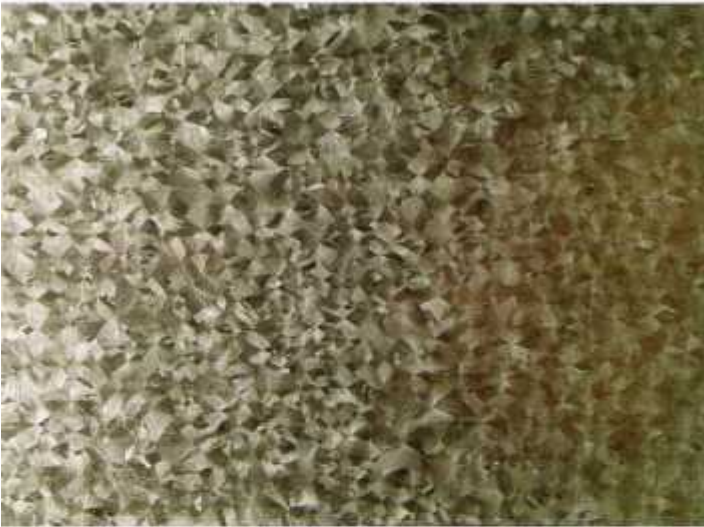
厚度 (mm) /Thickness:	0.18-2.5
宽度 (mm) /Width	600-1500
卷重 (吨) /Coil weight:	3-10
卷内径 (mm) /ID Coil:	508
镀铝锌层 (g/mm ²) /Zinc coating:	50-180

分类 /Classification	项目 /Item
产品级别 Grade of HDG	普通商用级 / (CQ) Commercial quality 冲压级 / (DQ) Drawing quality 深冲压级 / (DDQ) Deep drawing quality 结构级 / Structural quality
产品指标、材质 Technical standard and Material of HDG	欧标: EN10143 / DX51D+Z 日标: JIS G3302 / SGCC 美标: ASTM A653 / CQ
表面处理 Surface treatment	铬酸盐钝化 / Chromed passivationQ 环保钝化 / Passivation without chromed 涂油 (轻涂油或不涂油) / Oiled (Slightly oiled or dry) 光整处理 / Skinpassed
表面结构 Surface structure	正常锌花 / Regular (Normal) spangle 小锌花 / Small (Minimum) spangle 无锌花 / Zero (No) spangle
产品特点 Properties of HDG	耐腐蚀性 / High corrosion resistance 加工性 / High forming processability 焊接性 / Good welding performance
产品用途 Applications	一般用/General purpose; 建筑用/Building material; 结构用/Structure purpose; 深冲用/ Deep drawing etc.

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[产品介绍---镀铝锌硅板]
Product introduction---
Aluminum-zinc-silicon coated sheet



[产品介绍---冷轧板]

Product introduction---Cold-rolled sheet

冷轧板简介

BRIEF INTRODUCTION OF COLD-ROLLED SHEET

产品定义：常温下，在连续机组上以热轧酸洗板为基板进行连续冷轧。

可供规格：0.12mm-1.2mm(厚度)
914mm-1500mm(宽度)

Definition of the product: at normal temperature, a continuous rolling carried out on continuous assembly with hot-rolled pickled plate as its base plate.

Available specification: 0.12mm-1.2mm(thickness)
914mm-1500mm(width)

冷轧板用途

PRIMARY USE OF COLD ROLLED SHEET

冷轧钢板的表面质量、外观、尺寸精度均优于热轧板，且其产品厚度轧薄至0.18mm左右，因此深受广大用户青睐。以冷轧钢卷为减振复合钢板、PVC覆膜钢板等，使这些产品具有美观、高抗腐蚀等优良品质，得到了广泛应用。冷轧钢卷经退火后必须进行精整，包括切头、尾、切边、矫平、平整、重卷、或纵剪切板等。冷轧产品广泛用于汽车制造、家电产品、仪表开关、建筑、办公家具等行业。

The surface quality, shape and dimensional accuracy are better than the hot rolled sheet, and the thickness of its products can be rolled as thin as 0.18mm, so it is quite popular among consumers. Since it used the cold rolled steel coil as shock-resistant complex steel sheet, PVC laminating steel sheet, etc. These products have fine quality such as beautiful appearance, high corrosion resistance, etc. Finishing must be carried out after annealing of the cold rolled sheet coil, including top & end cropping, edge cutting, flattening, leveling, recoiling, slitting the cutting sheet, etc. The cold rolled products are widely used in car-manufacturing, home electrical appliances, meter switch, construction, office furniture and other industries.



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包装分类

Packing Methods Introduction

横式包装 (卧式)
Horizontal packing



立式包装
Vertical packing



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